1factory Validated Release:
April 2025

Release Schedule:

- ***Validated Staging***: Mar 17, 2025
  - Val.1factory.co/signin
- ***Validated Production:*** Apr 27, 2025 @ 9
  - Val.1factory.com/signin

Release Updates:

Releases labeled "***General Production Server Only***" on the Recent Release Help Page are now available for testing in the Validated Staging Server and will be deployed to your production account on the Production Release date.

Link to the Recent Releases Page: Recent Releases

New Features / Enhancements:

1. ***Updated Part Masters on the Fly Settings:*** When set to "Yes", you can create Part Master from "on the fly" ONLY the Create new Plan Page. All other areas (NCR, CAPA, SCARs) require a part Master to be created first.
2. ***Up-Version All:*** Added ability to Up-version all PENDING inspection from the Plan itself.
3. ***Ability to create Tabulated Spec Library:*** To support tabulations in Spec Libraries, each Spec Library will now be associated with a Part Master and live under the Plans Tile.
4. ***Automatic Up-versions:*** Added functionality to up-version all associated plans for a given Spec Library. This does NOT release the plan.
5. ***Cloning Part Master:*** Added ability to Clone a Part Master.

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6. ***Notification & Tool bar:*** Users will now receive soft notifications upon sign-in for any open actions and can use the toolbar to drill down into the actions assigned to them.

7. ***New PPAP Core Docs:*** Improved functionality and user interface throughout.
   a. Improved UI
      i. Set your own thresholds
      ii. Filter by Highest
   b. Updated formats: AS13100 / AIAG/AS9100
      i. None, Key, All, MFG Y/N.

8. ***Gages:*** Various updates throughout the gage module.
   a. DMC and QR Codes Added: Users can now choose between Code-39, Code-128, DMC, and QR Code formats for gage labels.
   b. Advanced Search: Users can now expand their search capabilities on the gage list by using the advanced search icon in the search bar.
   c. List size: Set the number of gages you see on one list page in the Gage Settings (50, 100 or 200).
   d. Transact UI: Updated UI on for gage transactions.
   e. Gage Pre-fixes: Ability to create gage Pre-fixes and filter by on the list page.
   f. Active/Inactive Reasons: Added requirement to add a reason when changing a gages status (Active/Inactive).
   g. Cal before use: Allow for CAL BEFORE USE gages to have a calibration completed against them based on the days set within the gage settings.
   h. Master gage required: A valid Master Gage is now required to be entered for any in-house calibration. "Visual" is recognized as a Valid Master Gage.
   i. E-Signature Requirement Added: Users are now required to provide an e-signature when completing a calibration.
   j. Recall List: A new Gage Recall list has been added to display key information for gages that are expired or approaching their calibration due date.

9. ***Data Archiving:*** All inspections created more than 5 years ago are now archived and accessible under the 'Archived Inspections' tile in the Master Data tab. Alternate archiving timelines may apply based on customer service agreements.

10. **Drag and drop:** Ability to drag and drop attachments throughout the platform.
11. **Clone a user permission and roles:** When creating a user, you can now clone a previously created user permissions.
12. **New Delete Inspections/FAIs Permissions:** Moved delete inspections from Manage inspections to its own permission.
13. **New Enforcing Rules:** We have not added in a "Warn" & "Block" option for all enforcing rules and have added the additional rules below.
    a. Gage IDs
    b. Sampling
    c. Receiving Attachments
    d. Receiving Inspection Identifiers
    e. Machine #'s (with inspection by operations on)
14. **NCR by Balloon number:** Users can now define classification of NCR per Balloon feature.
15. **Gage Template**: Added the ability to create a standardized gage template to be used for in-house calibrations.
16. **Measurement Progress Display:** For inspections with lot-based sampling frequencies (e.g., 1 in 10, 100%), measurement progress will now be shown on the list page.
17. **Accepted with Deviation:** This new inspection status is used when measured parts deviate from specifications, but the lot is still acceptable, or when documenting deviations from standard requirements is necessary.
18. **Restrict Access to CAPA & Complaints:** Restrict what users or roles can see CAPA and Complaints.
19. **Default Day Due for Complaint, CAPA & SCAR**: Set default days due for issues.
20. **Enforce Completion Complaint, CAPA & SCAR:** Requires CAPA, SCAR & Complaints sections to be complete before they can be closed out.

Test Cases:

Below are the revised and newly added test cases:

- Revised: #179, #188, #227, #243
- Added: #234 - #248

Link to Test Cases found at the bottom of the page: Test Cases

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